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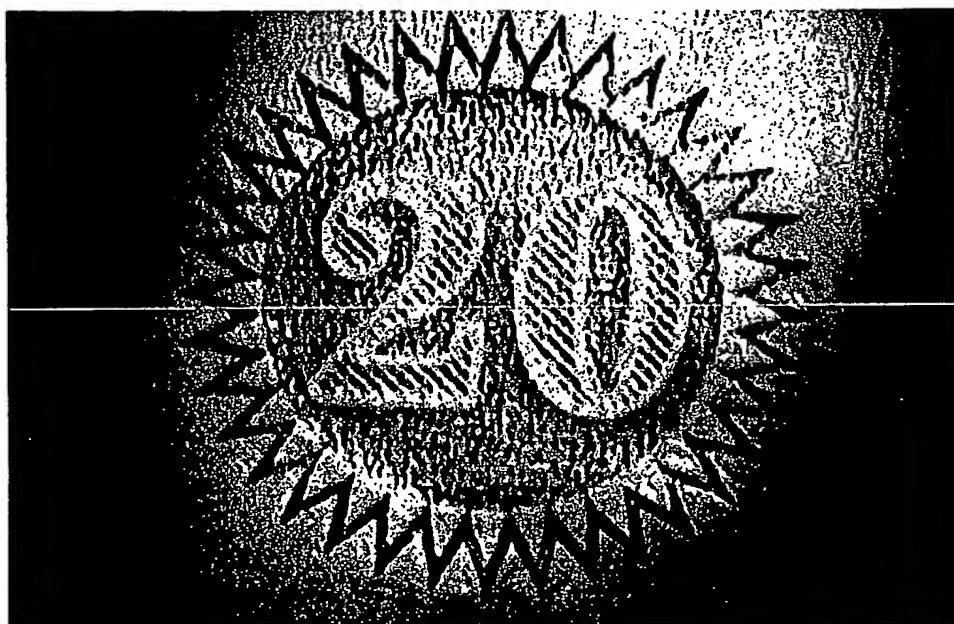
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- (71) Applicant (for all designated States except US): 3M INNOVATIVE PROPERTIES COMPANY [US/US]; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): HAAS, Christopher, K. [US/US]; 7670 Inskip Trail, Cottage Grove, MN 55016 (US). TAYLOR, Robert, D. [US/US]; 29421 Hillcrest Drive, Stacy, MN 55079 (US). BLACK, William, B. [US/US]; 1430 Blackhawk Lake Drive, Eagan, MN 55122 (US). JONZA, James, M. [US/US]; 1405 Clippership Alcove, Woodbury, MN 55125 (US). JENNEN, Jay, M. [US/US]; 8030 Grafton Avenue, Cottage Grove, MN 55016 (US). VALL, David, L. [US/US]; 6132 Oak Knoll Drive, Woodbury, MN 55125 (US). STUMO, Roger, J. [US/US]; 3990 Evergreen Place, Shoreview, MN 55126 (US).
- (74) Agents: KOKKO, Kent, S. et al.; Office of Intellectual Property Counsel, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).
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(54) Title: FOAM SECURITY SUBSTRATE



(57) Abstract: The present invention is directed an oriented, foamed article having an integral security element, and a method of making the article. The oriented foam article is particularly useful in the preparation of printed security documents such as currency, stock and bond certificates, birth and death certificates, land titles and abstracts and the like.

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